

Service Bulletin

S.B. No: 130

Title: INSPECTION OF RUDDER PEDALS FOR ADJUSTMENT RESTRICTION

Classification: This Service Bulletin has been classified by SAL Highly Recommended

Compliance: At next 100 flying hours

Applicability: T67B, T67C Series, T67M (excluding Works No. 1999), T67M-MkII, T67M200, T67M260 & T67M260-T3A

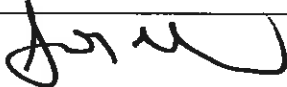
INTRODUCTION:

A case has been reported of the pivot bolt fouling the rudder pedal slider assembly, preventing proper adjustment.

ACTION:

1. Inspect the rudder pedal assembly and check for full, free and smooth movement of adjustment slider.
2. If slider movement is restricted or appears stiff, inspect slider bush and pivot bolts for any visual signs of fouling, ref. Fig. 1.
3. If fouling occurs, adopt the following procedure:
 - i) Remove bolt or bolts that are fouling and shorten them by 1mm to give a nominal length of 15mm measured from the underside of the bolt head. Etch prime the cut face of the bolt. Re-identify bolt in IPC as T67B-08-537.
 - ii) Ream out internal diameter of bush to 16.00 +.05/-0 mm to remove any deformation caused by fouling.
 - iii) Replace shortened bolt T67B-08-537 and renew locking wire.
4. Alternatively, invoke Mod M808 to replace all pivot bolts.
5. Annotate logbook "SB 130 complied with".

For Mod Bulletin M808, contact SAL Product Support Department.

Approved by: 	Date: 12/3/99	Issue 2
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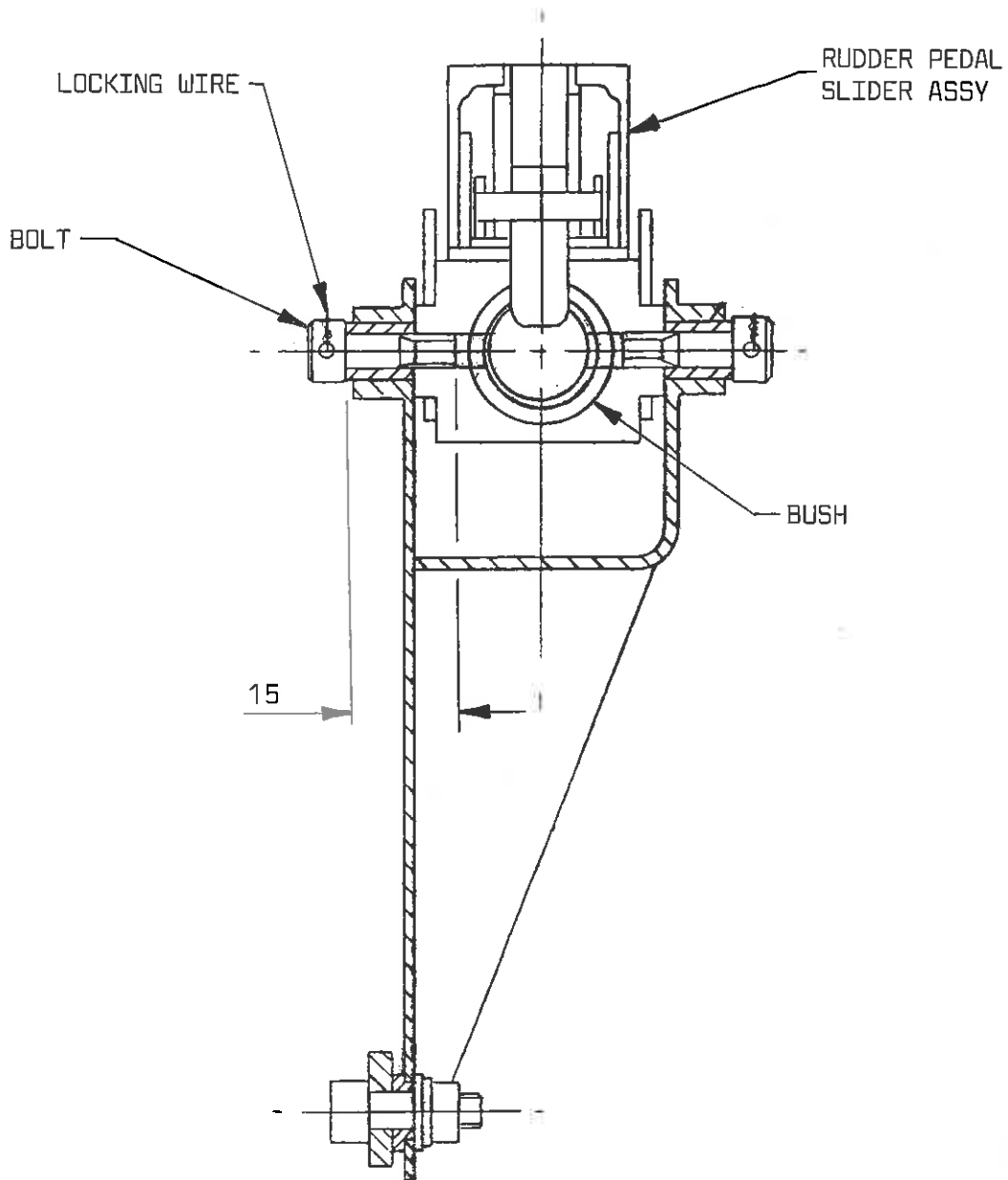


Fig 1
VIEW ON RUDDER PEDAL SLIDER HOUSING