



# SERVICE BULLETIN

SB No. 129 Issue No. 1

**TITLE** HOFFMANN SB 61-11-03 E9 INSPECTION FOR WEAR AND LEAKAGE ON SPACER

**CLASSIFICATION**

This Service Bulletin has been classified by SAL as Recommended

**COMPLIANCE**

During next repair or overhaul

**APPLICABILITY:**

T67M200, T67M260 and T67M260-T3A.

Attached is Hoffmann Propeller Service Bulletin 61-11-03 E9 which is reprinted in its entirety.

Any further information or components required to comply with this Bulletin should be obtained from Hoffmann Propeller.

12 MAY 97  
BSUET

**ISSUED BY:**

for and on behalf of **SLINGSBY AVIATION LIMITED**  
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HOFFMANN PROPELLER  
**Service Bulletin 61-11-03 E9**

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### 1.1 Effectivity

Propeller HO-V123()-KV.

Modification designation (VP20-1229) **a**

Compliance: During next repair or overhaul.

### 1.2 Reason

Wear and possible oil leakage on the spacer 1.174 (part number VP20-1229).

### 1.3 Description

Some propellers HO-V123()-K() mainly installed on acrobatic category airplanes have been found with oil leakage on the front spacer 1.174 (part number VP-1229).

### 1.4 Approval

*The design data contained in this Service Bulletin has been APPROVED under the authority of LBA Design Organisation Approval No. I-EC 2.*

### 1.5 Manpower

None during repair or overhaul.

### 1.6 Material - cost and availability

Repair kit VP20-1520 as listed in section 3 of this Service Bulletin is available at HOFFMANN PROPELLER GmbH & Co KG



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## **1.7 Tooling**

None

## **1.9 Electrical Load Data**

Not affected.

## **1.10 Software Accomplishment Summary**

Not affected

## **1.11 References**

HOFFMANN Propeller Repair and Overhaul Manual No. 61-11-02 E376

## **1.12 Other Publications**

None

## **1.13 Family Tree Chart of Modification Relationships**

Not applicable.

## **1.14 Interchangeability or Intermixability of Parts**

Not affected



## 2 Accomplishment Instructions

Exchange parts according to Propeller Repair and Overhaul Manual No. E376.

## 3 Material Information

Repair kit No. VP20-1520 includes the following parts:

Item	Quantity	P/No.	Description
1.13	1	SSN440 M10	Stopnut
1.43	1	Ø20 DIN462	Tabwasher
1.48	1	PRP 155	O-ring
1.49	1	PRP 111	O-ring
1.174	1	VP20-1229a	Spacer (x)
1.175	1	PRP 112	O-ring
1.176	1	PRP 117	O-ring
1.183	1	A-3150-4	Roll pin

(x) Performing the repair during overhaul, only the spacer is needed.