

# SERVICE BULLETIN

SB No. 52 Issue No. 3

**TITLE**

**ELEVATOR HORN WATER INGRESS**

**CLASSIFICATION**

This Service Bulletin has been classified as Mandatory

**COMPLIANCE**

Ensure this is carried out at next scheduled maintenance.

**APPLICABILITY:**

T67B, T67C Series, T67M, T67M-MkII, T67M200, T67M260 and T67M260-T3A

**INTRODUCTION:**

An annual inspection on an elevator had found a quantity of water inside the horn balance.

**ACTION:**

1. Deflect elevators to up position.
2. By tapping the inside face of the horn balance with a coin, the position of the lead balance weight can be ascertained.
3. Ref. Fig 1 drill 5mm dia hole in the lower skin of the horn in the hollow portion as close to the lead balance as possible.
4. Check the condition of the vinyl disc T67B-00-301 which covers the elevator hinge pivot. Renew as necessary.
5. Annotate logbook SB 52 complied with. Invokes Mod M606.

Spare vinyl discs T67B-00-301 may be obtained from SAL Product Support Department.

**ISSUED**  
- 6 MAR 1996

**ISSUED BY:**

*B Mellor*

Date

6<sup>th</sup> March 96

for and on behalf of

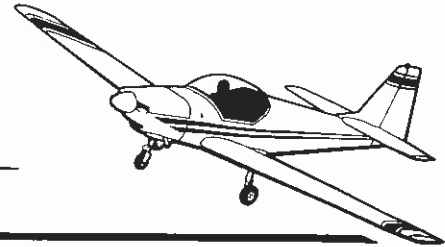
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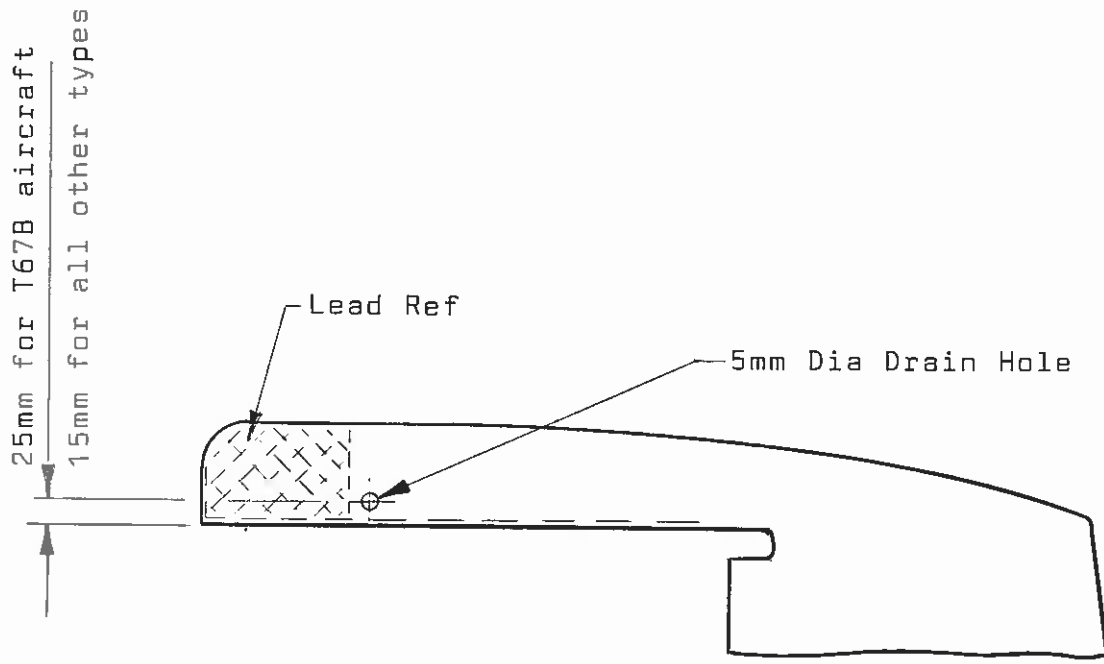


Fig 1  
View on underside of Port Elevator.  
Stbd similar

Approved:

*B Mellor*

Date:

6<sup>th</sup> March 56

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