

**SERVICE BULLETIN**

SB No.

48

Issue No.

1

## TITLE

WINDSCREEN DE-MISTING DUCT ROUTING CHECK

## CLASSIFICATION

This Service Bulletin has been classified as Mandatory by UK C.A.A.

## COMPLIANCE

Within 50 flight hours

**APPLICABILITY:**

T67B, T67C Series, T67M, T67M-MkII and T67M200 aircraft (Pre Mod M515).

**INTRODUCTION:**

During a routine production test flight, an incident occurred whereby the windscreen de-misting duct touched an A.S.I. nylon/PVC pitot/static tube situated behind the instrument panel, and melted it. On investigation the de-misting duct had been found to be incorrectly routed. The routing of the duct was subsequently corrected.

**ACTION:**

1. Remove glareshield.
2. Check proximity of de-misting duct to nylon/PVC pitot/static pipes. Clearance to be a minimum 25mm (1").
3. If duct found to be within 25mm (1") then rectify as follows:
  - 3.1 Ty-rap/clip duct out of way of pitot/static pipes by attaching to suitable structure.
  - 3.2 To achieve 3.1 above it is acceptable to shorten relevant de-misting duct.
  - 3.3 If clearance cannot be achieved by applying 3.1 or 3.2 above, apply Modification Mod M515, available from SAL Customer Service Department.

**ISSUED**  
**- 8 MAR 1994**

ISSUED BY:

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Date 1-3-94

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